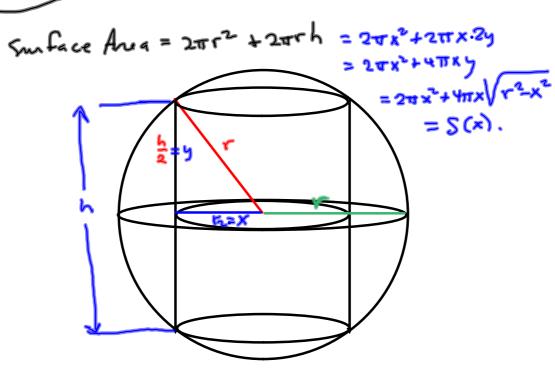


$$y^2 + y^2 = r^2$$

$$y = \sqrt{r^2 \times x^2}$$



$$S(x) = 2\pi x^{2} + 4\pi x \sqrt{r^{2} - x^{2}} = 2\pi \left[\sqrt{x^{2} + 2x} \sqrt{r^{2} - x^{2}} \right]$$

$$S'(x) = 2\pi \left[2x + 2\sqrt{r^{2} - x^{2}} + 2x \left(\frac{1}{2} \left(r^{2} - x^{2} \right)^{-\frac{1}{2}} \left(2x \right) \right) \right] = 0$$

$$\Rightarrow 2x + 2\sqrt{r^{2} - x^{2}} - \frac{2x^{2}}{\sqrt{r^{2} - x^{2}}} = 0$$

$$\Rightarrow 2x \sqrt{\frac{r^{2} - x^{2}}{\sqrt{r^{2} - x^{2}}}} + 2\sqrt{\frac{r^{2} - x^{2}}{\sqrt{r^{2} - x^{2}}}} - \frac{2x^{2}}{\sqrt{r^{2} - x^{2}}} = 0$$

$$\frac{2x \sqrt{r^{2} - x^{2}}}{\sqrt{r^{2} - x^{2}}} + 2\sqrt{r^{2} - x^{2}} - \frac{2x^{2}}{\sqrt{r^{2} - x^{2}}} = 0$$

$$2x \sqrt{r^{2} - x^{2}} + 2\left(r^{2} - x^{2}\right) - 2x^{2}} = 0$$

$$x \sqrt{r^{2} - x^{2}} + r^{2} - 2x^{2} = 0$$

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$$x \sqrt{r^{2} - x^{2}} + r^{2} - 2x^{2} - r^{2} = 0$$

$$x^{2}(y^{2}-x^{2}) = 4x^{4} - 4x^{2}r^{2} + r^{4}$$

$$x^{2}x^{2}-x^{4} = 4x^{4} - 4x^{2}r^{2} + r^{4}$$

$$5x^{4} - 5r^{2}x^{2} + r^{4} = 0$$
Let $u = x^{2}$, then
$$5u^{2} - 5r^{2}u + r^{4} = 0$$

$$2=5, b=-5r^{2}, c=r^{4}$$

$$b^{2} - 4ac = (5r^{2})^{2} - 4(5)(r^{4}) = 25r^{4} - 20r^{4}$$

$$x = \frac{-b \pm \sqrt{b^{2} + 4ac}}{2a}$$

$$= \frac{5r^{2} \pm \sqrt{5}r^{4}}{10} = u = x^{2}$$

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$$= \frac{5 \pm \sqrt{5}r^{2}}{10} = \frac{5 \pm \sqrt{5}}{10} r^{2} = x^{2}$$

$$= \frac{5r^{2} \pm \sqrt{5}r^{4}}{10} = r^{2} = r^{2}$$

We're good up to this point. But I let you guys down on the subsequent analysis. The 5 - sqrt(5) version doesn't satisfy the following equation:

$$x\sqrt{r^2-x^2} = 2x^2-r^2$$
 Bad stuff.

... because the left-hand side is positive and the right-hand side is negative. So then it becomes a matter of analyzing the sign to either side of the right-most root of DA/Dx, to make sure it gives a max. I'm still not happy with the sign pattern, below, because it includes the 5 - sqrt(5) thingies, as if they were relevant, which they are not. Throw them out, and then everything makes sense.

